FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIG

PRESSURE /

MEASUREMENT SENSORS

STATIC CONTROL

HUMAN MACHINE INTERFACES

MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide

Safety Light Curtains

Safety Control Units

ENERGY

DEVICES LASER MARKERS

PLC

FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS

Safety Control Unit **SF-C21**

	General terms and conditions.	F-3	SF4D	P.459~
Related Information	SF4B / SF4B-G	P.501~	■ SF4B-C	P.545~
	■ SF2B	P.603~	General precautions	P.1595



Category	· 4 DI -	
U.areaor	/ 4 PI P	SII (

panasonic.net/id/pidsx/global

The control category differs depending on the configuration and wiring of the external circuit.

Creating safety circuits is easier than ever

Finding space to install and wire is easy

One SF-C21 can do the work of four safety relay units. Simple to wire the units in the control panel!



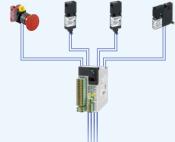
Safety Components SF-C21 SF-C10

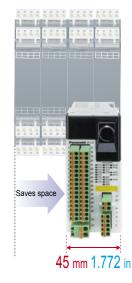
Small, so the unit can be installed in a narrow space

Compact with a height 97 mm 3.819 in × width 45 mm 1.772 in. It's easy to find installation space for the SF-C21 unit.

Long-life semiconductor output (PNP) adopted for control output and auxiliary output

Just one SF-C21 does the job!



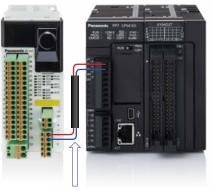


Multi-point Saves space input / output

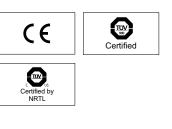
Easy to monitor status with a general-purpose PLC

Four auxiliary outputs (PNP semiconductor output) are provided. Using RS-485 communications (MODBUS RTU), various general-purpose control units (PLC, HMI, etc.) can monitor the SF-C21 information such as the status, the selected logic, and any error status.

Note: Communication information can not be used for safety control.



Shielded twisted pair cable





No programming

skills required

Absolutely no programming skills required. Operation is easy - just select a preset logic

Simply turn a switch to set

Eight preset logics, safety-certified and compatible up to control category 4 PLe, can be selected by simply turning the rotary switch.

8 preset logics						
Overall stop control	S Partial stop control 2					
Parallel muting control	16 Two-hand control					
Sequential muting control	OR control					
Partial stop control 1	Operation mode selection control					
* The logic customized by user can be stored in th	e logic No. 0					

The logic customized by user can be stored in the logic No. 0.

Easy to set the "OFF delay"

The OFF delay time can be easily set by simply turning the rotary switch to any one of patterns.

Pattern No.	0	1	2	3	4	5	6	7	8	9
OFF delay time (sec.)	0	0.1	0.5	1	2	5	10	15	30	60

* The OFF delay time applies to control output 2. In case of setting the OFF delay time to control output 1, the "Configurator SF-C" software is needed.

Password protection prevents inadvertent logic changes



Easy to create a reliable safety circuit

Use our "Configurator SF-C" software to build your own safety circuits of connected devices, control logic, output modes, etc. No programming skills required!



Customized logics are safety-certified too!

All possible logic combinations created with the "Configurator SF-C" software are already safety-certified by the certification bodies. The software also has a "simulation mode" to test if the prepared logic and safety circuit operates as intended. If the logic is not complete, the software will block its transfer to the SF-C21 unit.

Note: Please read the instruction manual in advance when selecting or creating logics, and verify whether the combination of connecting devices and logicscomplies with each machine safety standard.



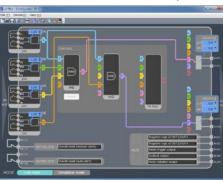
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(1)Select a device to connect to

(2)Select an operation logic





Selection Guide Safety Light Curtains Safety Components

SF-C21 SF-C10

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PHOTOELECTRIC SENSORS

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SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING

SYSTEMS MEASUREMENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY

MANAGEMENT SOLUTIONS

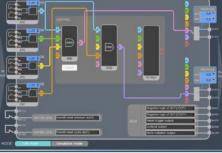
FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS







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SAFETY LIGH

PRESSURE /

FLOW SENSORS

INDUCTIVE PROXIMITY

USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING

MEASUREMENT SENSORS

> STATIC CONTROL

LASER MARKERS

HUMAN MACHINE INTERFACES

DEVICES

PLC

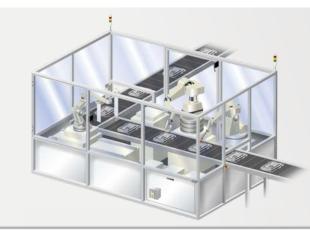
ENERGY MANAGEMENT SOLUTIONS

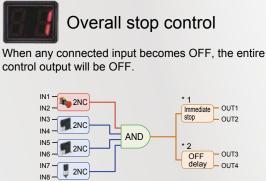
SENSORS PARTICULAR

UNITS WIRE-SAVING SYSTEMS

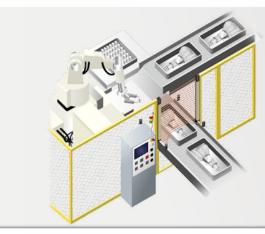
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8 preset logics compatible up to control category 4, PLe standards





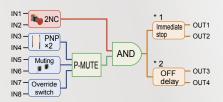
* 1 The delay time can be set using the **Configurator SF-C**. * 2 The initial OFF delay is set to 0 seconds.



🜈 Par

Parallel muting control

When the muting input becomes ON, the safety light curtain will be temporarily disabled.



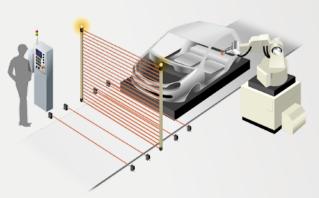
* 1 The delay time can be set using the **Configurator SF-C**. * 2 The initial OFF delay is set to 0 seconds.







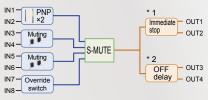






Sequential muting control

Only when the muting input becomes ON following a predefined sequence, the safety light curtain will be temporarily disabled.



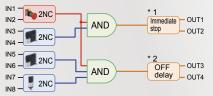
 * 1 The delay time can be set using the Configurator SF-C. * 2 The initial OFF delay is set to 0 seconds.





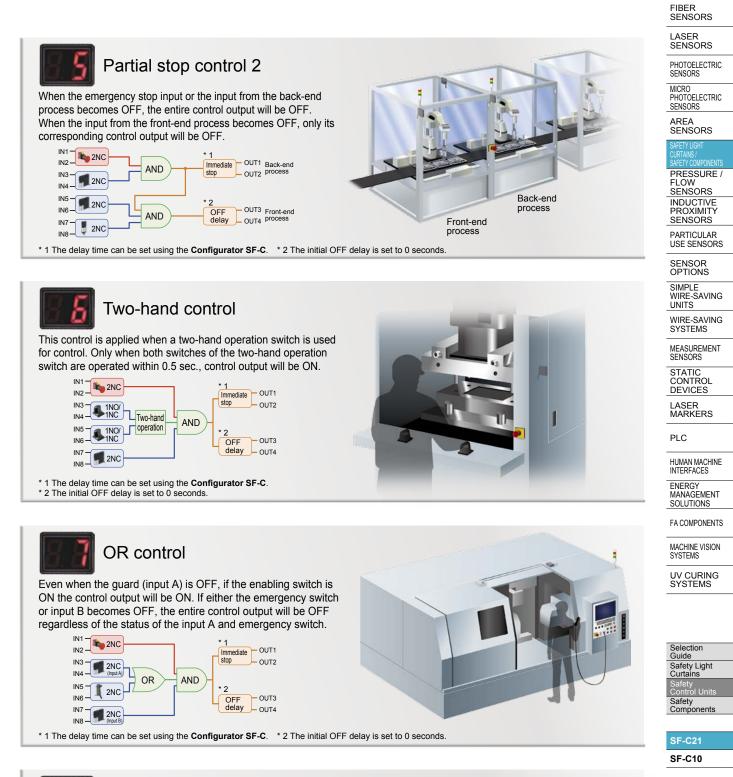
Partial stop control 1

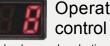
When the emergency stop input is OFF, the entire control output will be OFF. When any other input is OFF, its corresponding control output will be OFF.



* 1 The delay time can be set using the **Configurator SF-C**. * 2 The initial OFF delay is set to 0 seconds.

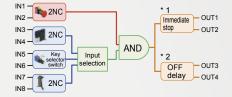
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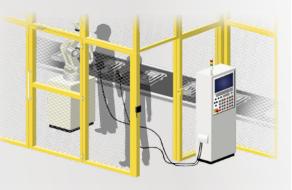




Operation mode selection control

Only when mode selection using the key selector is followed by the enabling switch being turned ON, the control output will be ON regardless of the open / close status of the guard. Note that if the emergency stop switch is OFF, the entire control output will be OFF.





* 1 The delay time can be set using the Configurator SF-C. * 2 The initial OFF delay is set to 0 seconds.

FIBER SENSORS LASER SENSORS PHOTOELECTRIC SENSORS HOTOELECTRIC SENSORS AREA SENSORS AREA SENSORS SAFETY UGHT CURTAINS PRESSURE /

FLOW

SENSORS

INDUCTIVE PROXIMITY

SENSORS

PARTICULAR

SENSOR

SIMPLE

UNITS

USE SENSORS

WIRE-SAVING

WIRE-SAVING

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SF-C21

SF-C10

INTERFACES

ENERGY

PLC

Software to	ol Config	jurator SF-0	2
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Enable flexible customization

The software provides highly flexible customization. You can create a logic of your own, change the input device types based on the preset logics, or customize logic data uploading from the **SF-C21** main unit. Changing the auxiliary output settings, as well as setting the ON delay / OFF delay time and muting state holding time are all very easy as well. Created logics can be stored in a PC for convenient future use.

Settable items

- · Input device selection
- · Logic selection (up to three layers)
- · Reset mode selection (auto / manual, overall / partial)
- Auxiliary output settings [Linkage to control output (positive logic and negative logic), monitor output of safety input, reset trigger output, lockout output, etc.]
- OFF delay time setting (0.0 to 60.0 sec, in 1/10 sec.)
- ON delay time setting [1 to 5,940 sec (99 min), in sec.]
- Muting valid time setting [1 to 5,940 sec (99 min), in sec.] or no limit
- Override valid time setting (1 to 600 sec, in sec.)
- RS-485 (MODBUS RTU) communication settings, etc.

Multilingual compatibility

The **Configurator SF-C** supports seven languages: Japanese, English, Chinese, Spanish, French, Italian and Portuguese. Our products support users around the world by fulfilling their diverse needs, such as the empowerment of local staff and implementation of local safety schemes.



Versatile functions

Input filter time setting

- OFF-ON filter: Avoid unstable operation caused by vibrations and/or bounce-back when closing guards.
- ON-OFF filter: Avoid unstable operation due to momentary blockages of a safety light curtain by operational vibrations, bugs, dust, and other causes.

Status monitoring function

The status of input and output devices connected to SF-C21 can be monitored in real time through USB.

Simulation function

Whether the logic created by the user operates as intended can be verified via a software tool.

Incomplete transfer blocking function

The transfer of incomplete logics to SF-C21 will be blocked and prevent potential hazards.

Note: Please read the instruction manual in advance when customizing logics, and verify whether the combination of connecting devices and logics complies with each machine safety standard.

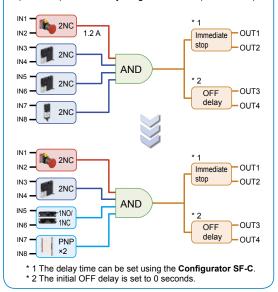
Problem

I want to use a safety light curtain and a magnetic switch, but can't find a suitable preset logic...



Solution

Use the AND control, a preset logic, as the base and change part of the safety input to a safety light curtain (PNP × 2) and a safety magnetic switch (1NO / 1NC).



ORDER GUIDE

Draduat name	Annorrange	Model No.	Number of	input points	Number of c	LASER	
Product name	Appearance		Safety input	Reset / EDM input	Control output	Auxiliary output	SENSORS
Safety control unit		SF-C21	2 × 4	2	2 × 2	4	PHOTO- ELECTRIC SENSORS
unit							MICRO PHOTO- ELECTRIC SENSORS
							ELECTRIC

SPECIFICATIONS

Product name	Safety control unit
em Model No.	SF-C21
	IEC 61508-1 to 7, EN 61508-1 to 7(SIL3), ISO 13849-1 (Up to Category 4, PLe), IEC 61131-2, IEC 61010-2-201, IEC 62061(SILCL3), UL 61010-1, UL 61010-2-201, UL 1998
Safety EMC	IEC 61000-6-2, IEC 61326-3-1, EN 55011
E marking directive compliance	Machinery Directive, EMC Directive, RoHS Directive
Related standards	IEC 60947-1, IEC 60947-5-1, IEC 60947-5-2, IEC 60947-5-5, IEC 60947-5-8, IEC 61496-1, IEC TS 62046, ISO 13851
	24 V DC ⁺¹⁰ ₋₁₅ % Ripple P-P10 % or less
oltage	24 V DC -15 % Ripple P-P10 % or less
Note 1, 2) Power supply for external	
urrent Power supply for internal	200 mA or less
Note 1, 2) Power supply for external	100 mA or less
Safety input (IN1 to IN8)	2 × 4 inputs, Rated voltage: Same as the voltage of the power supply for internal
ON level / OFF level	Input voltage: 18 V, Input current: 3.5 mA / Input voltage: 5 V, Input current: 1.0 mA
Rated input current / Input impedance	5 mA approx. / 4.7 KΩ approx.
Duration of detectable ON state	10 ms or more
Duration of undetectable OFF state	0.7 ms or less
Control output	PNP open-collector transistor with 2 outputs × 2
Control output OUT1 to OUT4)	Maximum source current: 300 mA / output Applied voltage: Same as the voltage of the power supply for external
,	Residual voltage: 2.5 V or less Leakage current: 100 μA or less (Including power supply OFF condition)
Output mode	True: ON, False: OFF
ON delay function / OFF delay function	Incorporated / Incorporated
Short-circuit protection / Response time	Incorporated / OFF response: 10 ms or less, ON response: 100 ms or less
uxiliary output	PNP open-collector transistor with 1 output × 4
AUX1 to AUX4)	Maximum source current: 60 mA / output Applied voltage: Same as the voltage of the power supply for external
Non-safety output)	Residual voltage: 2.5 V or less Leakage current: 100 μA or less (Including power supply OFF condition)
Output mode	AUX1: Negative logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is OFF) AUX2: Negative logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is OFF)
(Factory defaults)	AUX3: Reset trigger output (ON under reset release wait condition) AUX4: Lockout output (OFF when lockout)
	Negative logic of OUT1 / OUT2(ON when OUT1 / OUT2 is OFF) Negative logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is OFF) Positive logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is ON) Positive logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is ON)
Output mode	Outputs A, B, C, and D of diagnosis results of input blocks (ON when logic is true) Outputs A, B, C, and D of diagnosis results of input blocks (ON when logic is true)
Any of the auxiliary outputs can be customized using the	Reset trigger output (ON under reset release wait condition) Lockout output (OFF when lockout)
software tool	Muting indicator output (ON when muting / override) Monitor output in response to IN1 to IN8 (ON when input)
	No output (normally OFF)
Short-circuit protection / Response time	Incorporated / 10 ms or less
	Semiconductor photo MOS relay output × 1
Auting indicator output	 Maximum load current: 60 mA Residual voltage: 2.5 V or less Supply voltage: Same as the voltage of the power supply for internal Leakage current: 100 µA or less (Including power supply OFF condition)
Output mode	
Output mode	ON when muting / override
Short-circuit protection / Response time	Incorporated / 10 ms or less
terlock function / Lockout release function	Incorporated / Incorporated
External device monitor function	
communication function (MODBUS RTU)	Interface: RS-485, Protocol: MODBUS RTU, Maximum transmission distance: 100 m 328.084 ft, Maximum number of units that can be connected: 8 units (slaves)
ogic selection function	No.0: Customization control No.1: Overall stop control No.2: Parallel mutting control No.3: Sequential mutting control No.4: Parallel mutting control No.3: Sequential mutting control
	No.4: Partial stop control 1 No.5: Partial stop control 2 No.6: Two-hand control No.7: OR control No.8: Operation mode selection control
ogic setting function	Input mode, control mode, output mode, reset mode, auxiliary output mode
collution degree / Excess voltage category	2/11
Jsable altitude (Note 3)	2,000 m 6561.680 ft or less
Startup time after power on	2 sec. or less
PFHD (Note 4) / MTTFD (Note 4)	9.73 × 10 ⁻¹⁰ / More than 100 years
원 Degree of protection	IP20 (IEC) (must be installed in a control panel with protection IP54 or higher)
Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F
Ambient humidity	30 to 85% RH, Storage: 30 to 85% RH
Degree of protection Ambient temperature Ambient humidity Dielectric strength voltage / Insulation resistance Vibration resistance	1,000 V AC for one min / 20 MΩ, or more, with 500 V DC megger
Dielectric strength voltage /	All inputs connected together - USB port, all inputs connected together - RS-485 port, USB port - RS-485 port, between all supply terminals connected together and
	enclosure, all outputs connected together - all input connected together, all outputs connected together - USB port, all outputs connected together - RS-485 port
Vibration resistance	5 to 8.4 Hz frequency, 3.5 mm 0.138 in half amplitude, 8.4 to 150 Hz frequency, Acceleration 9.8 m/s ² (1 G), in X, Y and Z directions for two hours each (IEC/EN 60068-2-6)
□ Shock resistance	147 m/s ² (15 G) 11 ms in X, Y and Z directions three times each (IEC/EN 60068-2-27)
Connection method	Input / output and power supply: Detachable spring cage terminal blocks, RS-485: Detachable spring-cage terminal block, USB: Mini-B male
Aaximum cable length	100 m 328.084 ft or less
/aterial	
atonai	Main unit enclosure: Polycarbonate / ABS polymer alloy, Enclosure: Polycarbonate
Veight	Main unit enclosure: Polycarbonate / ABS polymer alloy, Enclosure: Polycarbonate Net weight: 190 g approx., Gross weight: 320 g approx.

Notes: 1) "Power supply for internal" is the power supply for safety input: "Power supply for external" is the power supply for control output / auxiliary output. The power supply unit connected to this device must satisfy the conditions below.
Output voltage within 20.4 V to 26.4 V DC (Ripple P-P: 10% or less.)
Power supply unit conforming to the Low-voltage Directive and with an output of 100 VA or less • Power supply unit with an output holding time of 20 ms or more.
Power supply unit corresponding to CLASS 2 (In case C-TÜV US Listing Mark conformity is required.)
3) Do not use or store this device in a pressurized environment beyond the atmospheric pressure at sea level.
PFHD: Probability of dangerous failure per hour, MTTFD: Mean time to dangerous failure (in years)

FIBER SENSORS

AREA SENSORS

Input 1 indicator

Input 2 indicator

Input 3 indicator

Input 4 indicator

Input 5 indicator

Input 6 indicator

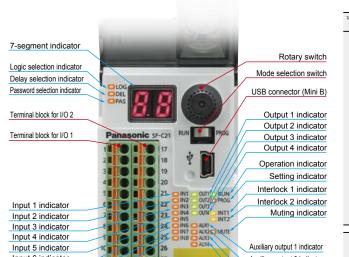
Input 7 indicator

Input 8 indicator

Terminal block for

external

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IN2 IN3 IN4 IN5 IN6 IN7 OUT3 OUT4 INT1 INT2 Muting indicator AUX2 AUX2 AUX2 AUX3 AUX4 Auxiliary output 1 indicator Auxiliary output 2 indicator Auxiliary output 3 indicator Auxiliary output 4 indicator G Terminal block for nternal Terminal block for

RS-485

Terminal block name	Terminal No.	Terminal name	Function	Terminal block name	Terminal No.	Terminal name	Function	
	1	IN1	Safety input 1		17	IN5	Safety input 5	
	2	T1	Safety input 1 / test output		18	T5	Safety input 5 / test output	
	3	IN2	Safety input 2		19	IN6	Safety input 6	
	4	T2	Safety input 2 / test output		20	T6	Safety input 6 / test output	
-	5	IN3	Safety input 3	N	21	IN7	Safety input 7	
Terminal block for I/O 1	6	T3	Safety input 3 / test output		22	T7	Safety input 7 / test output	
for	7	IN4	Safety input 4	Terminal block for I/O	23	IN8	Safety input 8	
ck.	8	T4	Safety input 4 / test output	- X	24	Т8	Safety input 8 / test output	
plq	9	MUTE1	Muting indicator output 1_1	pld	25	MUTE2	Muting indicator output 1_2	
ina	10	NC	Not connected	inal	26	NC	Not connected	
Brm	11	INT11	Reset input 1 / test output	EL	27	INT21	Reset input 2 / test output	
Ĕ	12	INT12	Reset input 1	Ĕ	28	INT22	Reset input 2	
	13	AUX1	Auxiliary output 1		29	OUT1	Control output 1	
	14	AUX2	Auxiliary output 2		30	OUT2	Control output 1	
	15	AUX3	Auxiliary output 3		31	OUT3	Control output 0	
	16	AUX4	Auxiliary output 4		32	OUT4	Control output 2	
>_			Downer ownels for control output /	>				
suppl	V2	V2	Power supply for control output / power supply for auxiliary output (+V)	suppl	V1	V1	Power supply for safety input (+V)	
Power supply for external	G2	G2	Power supply for control output / power supply for auxiliary output (0V)	Power supply for internal	G1	G1	Power supply for safety input (0V)	
							- · · · · · · · · · · · · · · · · · · ·	
					+	+	Transmission line (+)	
				185	-	-	Transmission line (-)	
				RS-485	+	+	Transmission line (+)	
				œ	-	-	Transmission line (-)	
					E	E	Terminal station setting	

Note: For an input device requiring a separate power supply, such as a safety light curtain, use the same power supply as the power supply for internal.

RS-485 (MODBUS RTU) SPECIFICATIONS

With built-in RS-485, SF-C21 can read out its status, error history, etc. to an external device such as a general-purpose PLC, using the MODBUS RTU protocol.

Up to eight SF-C21 units can communicate with the external device as the master station. The communication preference of MODBUS RTU is set with the DIP switch on the main unit or the software tool "Configurator SF-C".

Safety Components

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VISION SYSTEMS

CURING SYSTEMS

Master station Slave station(1) Slave station(2) Slave station(8)

SF-C21 SF-C10

- Types of data that can be read out
 - Status (HIGH, LOW) of safety input and reset / EDM output
 - Status (HIGH, LOW) of control output, auxiliary output, and muting indicator output
 - Lockout history
 - Logic No. change history

MODBUS RTU SPECIFICATIONS

Interface	RS-485
Max. transmission distance	100 m 328.084 ft
Communication address	1-247
Data length	8 bits (fixed)
Parity bit	Without / Odd / Even
Stop bit	1 bit / 2 bits
	9,600 bps
Communication speed	19,200 bps
	38,400 bps
	57,600 bps
	115,200 bps

MAIN BODY DIP SWITCH SPECIFICATIONS

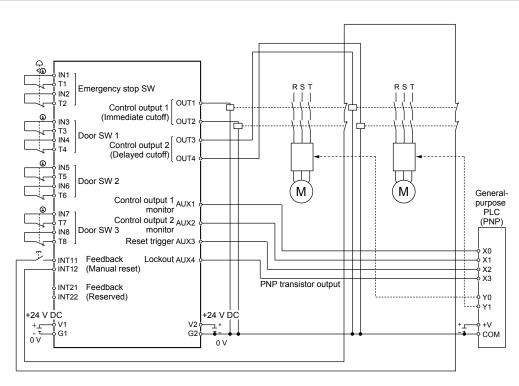
Switch	0	Input status				
No.	Setting item	OFF	ON			
1	Communication preference settings	DIP switches take precedence	Software tools take precedence			
2	Parity bit presence	With	Without			
3	Parity bit type Odd Ev		Even			
4	Stop bit	1 2				
5	Communication address 1	SW5: OFF, SW6: OFF				
5	Communication address 2	SW5: ON, SW6: OFF				
6	Communication address 3	SW5: OFF	, SW6: ON			
0	Communication address 4	SW5: ON,	SW6: ON			
7	Communication speed	9,600 bps	19,200 bps			
8	Reserved					
9	Reserved					
10	Reserved					

Note: The SF-C21 can not be controlled by an external device.

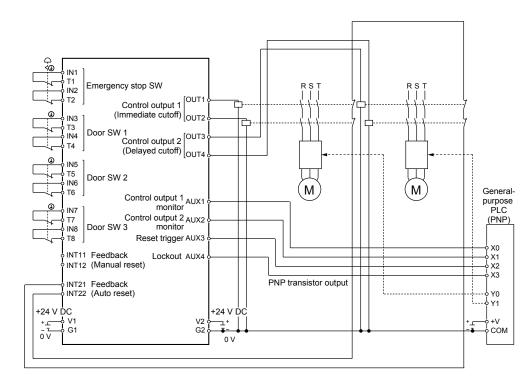
I/O CIRCUIT AND WIRING DIAGRAMS

Connection examples

Logic No.1 Overall stop control (Manual reset mode)



Logic No.1 Overall stop control (Auto reset mode)



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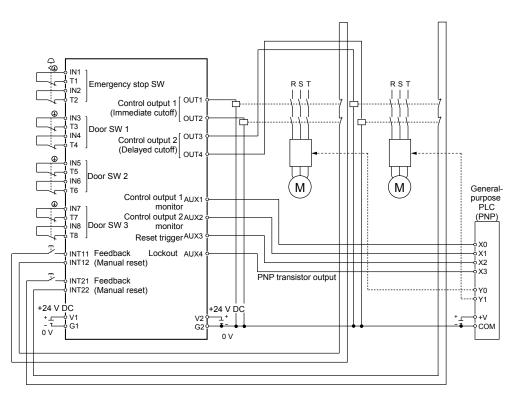
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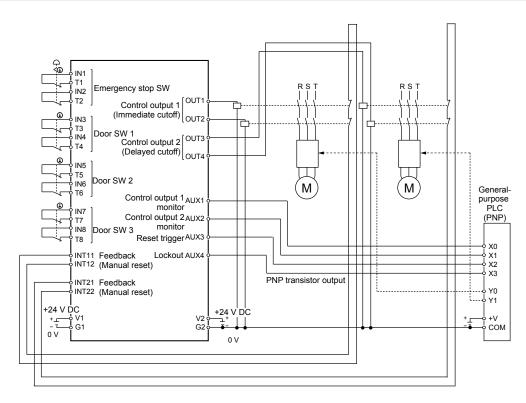
I/O CIRCUIT AND WIRING DIAGRAMS

Connection examples

Logic No.4 Partial stop control 1 (Manual reset mode)



Customization example, based on logic No.4 Partial stop control 1 (Auto reset mode)



SF-C21 SF-C10

Selection Guide

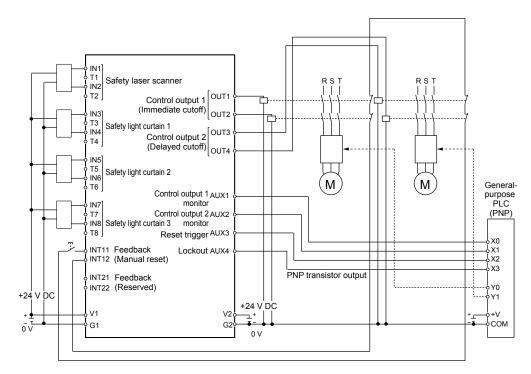
Safety Light Curtains

Safety Components

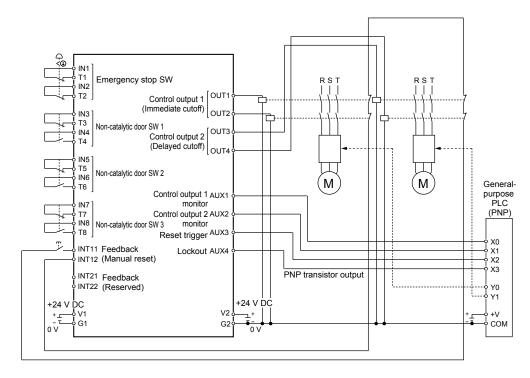
I/O CIRCUIT AND WIRING DIAGRAMS

Connection examples

Customization example, based on logic No.1 Total stop control (Manual reset, when all input devices are changed to PNP input × 2)



Customization example, based on logic No.1 Total stop control (Manual reset, when input 3 to 8 are changed to devices with 1NC / 1NO)



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Selection Guide	
Safety Light Curtains	
Safety Control Units	
Safety Components	

FIBER SENSORS LASER SENSORS Logic No.1 Overall stop control PHOTO-ELECTRIC SENSORS

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MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW

SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN

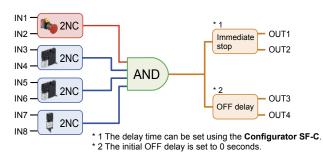
MACHINE ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS MACHINE

VISION SYSTEMS

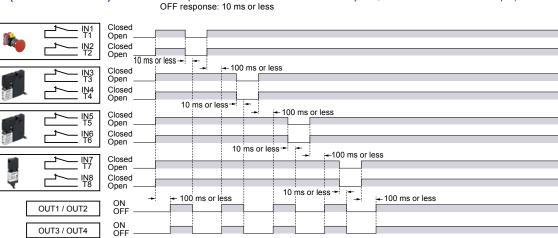
ΠV CURING SYSTEMS

PRESET LOGICS SPECIFICATIONS

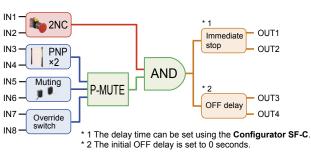


	I/O Function		Details
	IN 1		2NC contact input
	IN 3		2NC contact input
Safety input	IN 5		2NC contact input
	IN 7 / IN 8		2NC contact input
	OUT1 / OUT2	Interlock	Overall reset (auto / manual)
Control output		OFF delay	N/A
Control output	OUT3 / OUT4	Interlock	Overall reset (auto / manual)
	OUT370014 OFF delay		0 sec. (factory defaults, Max. 60 sec.)
	AU	X1	Negative logic of OUT1 / OUT2
Auxiliary output	AUX2		Negative logic of OUT3 / OUT4
Auxiliary output	AU	X3	Reset trigger
	AU	X4	Lockout

Time chart (When auto-reset)



Logic No.2 Parallel muting control



	I/O		Details
		Function	Details
	IN 1	/ IN 2	2NC contact input
Safety input	IN 3	/ IN 4	PNP semiconductor input × 2 (equivalence)
Salety Input	IN 5	/ IN 6	Muting input (equivalence)
	IN 7	/ IN 8	Override input
	OUT1 / OUT2	Interlock	Overall reset (auto / manual)
Control output		OFF delay	N/A
Control output	OUT3 / OUT4	Interlock	Overall reset (auto / manual)
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)
	AU	X1	Negative logic of OUT1 / OUT2
A	AUX2		Negative logic of OUT3 / OUT4
Auxiliary output	AU	IX3	Reset trigger
	AUX4		Lockout

Time chart (When auto-reset)

OFF response: 10 ms or less

ON response: 100 ms or less Note: When manually reset, ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.

	Open
	Closed
	10 ms or less + +
IN3 T3	
IN5	
	Allowable tolerance 0.03 to 3 sec.
	0.05 sec. or less + + 0.05 sec. or less
Override	Open
switch	Closed
	3 sec.+0.05 sec. or less + +
OUT1 / OUT2	ON 0F 10 ms or less 10 ms or less + +
OUT3 / OUT4	
MUTE	ON Muting state
	OFF
OVERRIDE	ON OFF

ON response: 100 ms or less Note: When manually reset, ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.

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Safety Light Curtains	
Safety	

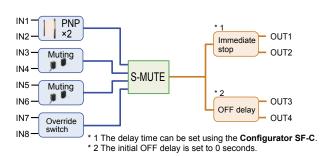
Safety Components

Details

PNP semiconductor input × 2 (equivalence)

PRESET LOGICS SPECIFICATIONS

Logic No.3 Sequential muting control



Time	chart	(When	auto-reset)	1

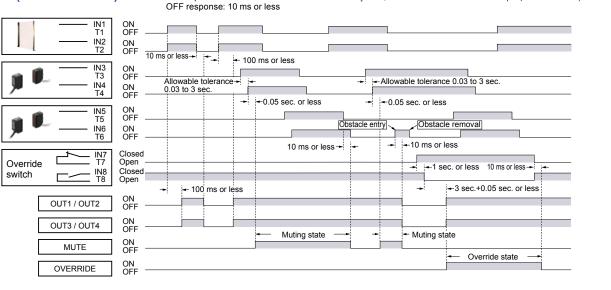
IN 3 / IN 4 Muting input (equivalence) Safety input Muting input (equivalence) Override input IN 5 / IN 6 IN 7 / IN 8 Interlock Overall reset (auto / manual) OUT1 / OUT2 OFF delay N/A Control output Interlock Overall reset (auto / manual) OUT3 / OUT4 OFF delay 0 sec. (factory defaults, Max. 60 sec.) AUX1 Negative logic of OUT1 / OUT2 AUX2 Negative logic of OUT3 / OUT4 Auxiliary output AUX3 Reset trigger AUX4 Lockout

Note: When manually reset, ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.

Function

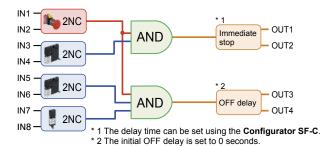
1/0

IN 1 / IN 2



ON response: 100 ms or less

Logic No.4 Partial stop control 1



	I/	O Function	Details
	IN 1	/ IN 2	2NC contact input
O a fate in much	IN 3	/ IN 4	2NC contact input
Safety input	IN 5	/ IN 6	2NC contact input
	IN 7 / IN 8		2NC contact input
	OUT1 / OUT2	Interlock	Partial reset (manual)
O a start a start		OFF delay	N/A
Control output		Interlock	Partial reset (manual)
	OUT3 / OUT4	OFF delay	0 sec. (factory defaults, Max. 60 sec.)
	AU	X1	Negative logic of OUT1 / OUT2
Auvilianu autaut	AUX2		Negative logic of OUT3 / OUT4
Auxiliary output	AU	X3	Reset trigger
	AUX4		Lockout

Time chart (Manual reset)

ON response: ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered. OFF response: 10 ms or less

	Closed Open Closed Open + 10 ms or less
IN3 T3 IN4 T4	Closed Open Closed Open Closed Open + i+10 ms or less
LIN5 T5 LIN6 T6	Closed Open Closed Open Open + i+10 ms or less
	Closed Open Closed Open + i + 150 ms + i + 150 ms to 4 sec. + i + 10 ms or less
INT11 / INT12 (Reset)	Closed to 4 sec. to 4 sec.
INT21 / INT22 (Reset)	Closed Open
	OFF
OUT1 / OUT2 OUT3 / OUT4	OFF 100 ms or less + i+ , , , , , 100 ms or less

FIBER SENSORS

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LASER SENSORS PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

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FA

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Safety Light Curtains Safety Control Units Safety Components

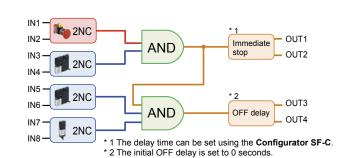
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PRESET LOGICS SPECIFICATIONS

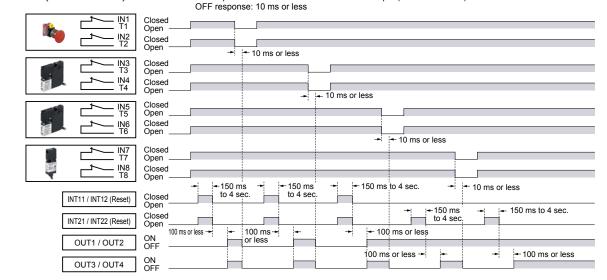
Logic No.5 Partial stop control 2



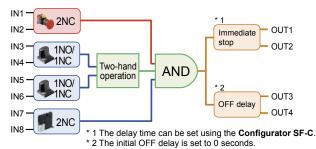
	I/O		Details	
		Function	Details	
	IN 1	/ IN 2	2NC contact input	
Cofety innut	IN 3	/ IN 4	2NC contact input	
Safety input	IN 5	/ IN 6	2NC contact input	
	IN 7 / IN 8		2NC contact input	
	OUT1 / OUT2	Interlock	Partial reset (manual)	
Control output		OFF delay	N/A	
Control output		Interlock	Partial reset (manual)	
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)	
	AUX1		Negative logic of OUT1 / OUT2	
Auxiliary output	AUX2		Negative logic of OUT3 / OUT4	
Auxilial y output	AU	X3	Reset trigger	
	AUX4		Lockout	

Time chart (Manual reset)

ON response: ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.



Logic No.6 Two-hand control



	I/O Function		Details
	IN 1	/ IN 2	2NC contact input
Safety input	IN 3	/ IN 4	1NO / 1NC contact input
Salety input	IN 5	/ IN 6	1NO / 1NC contact input
	IN 7 / IN 8		2NC contact input
	OUT1 / OUT2	Interlock	Overall reset (auto / manual)
Control output		OFF delay	N/A
Control output	OUT3 / OUT4	Interlock	Overall reset (auto / manual)
	001370014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)
	AUX1		Negative logic of OUT1 / OUT2
Auxiliary output	AUX2		Negative logic of OUT3 / OUT4
Auxiliary output	AU	IX3	Reset trigger
	AUX4		Lockout

Time chart (When auto-reset)

OFF response: 10 ms or less

ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.

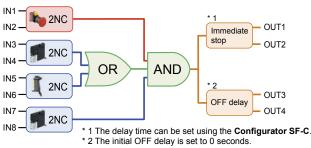
	Closed Open Closed Open10 ms or less - i+
IN3 13 14 14	Closed + + 100 ms or less Open Closed
IN5 T5 IN6 T6	Closed + + 0.5 sec. or less + + 0.5 sec. or less
	Closed Open10 ms or less + + 10 ms or less + + + 10 ms or less + + + 10 ms or less + + + + + + + + + + + + + + + + + +
OUT1 / OUT2 OUT3 / OUT4	ON OFF Ito this of less OFF Ito this of less



CURING SYSTEMS

PRESET LOGICS SPECIFICATIONS

Logic No.7 OR control

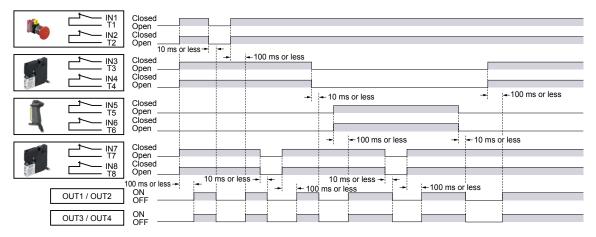


	I/O		Details
		Function	Details
	IN 1	/ IN 2	2NC contact input
Cofety input	IN 3	/ IN 4	2NC contact input
Safety input	IN 5	/ IN 6	2NC contact input
	IN 7	/ IN 8	2NC contact input
	OUT1 / OUT2	Interlock	Overall reset (auto / manual)
Control output	0011/0012	OFF delay	N/A
Control output	OUT3 / OUT4	Interlock	Overall reset (auto / manual)
	OFF delay		0 sec. (factory defaults, Max. 60 sec.)
	AUX1		Negative logic of OUT1 / OUT2
Auxiliary output	AUX2		Negative logic of OUT3 / OUT4
Auxilial y output	AU	X3	Reset trigger
	AUX4		Lockout

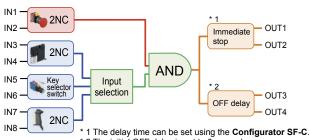
Time chart (When auto-reset)

OFF response: 10 ms or less

ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.



Logic No.8 Operation mode selection control

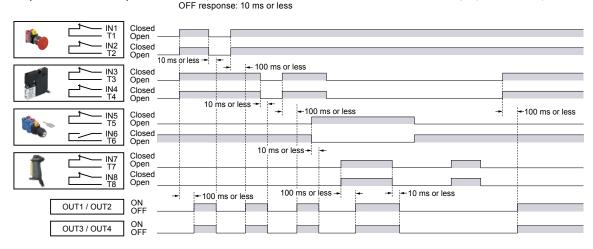


I/O Details Function IN 1 / IN 2 2NC contact input IN 3 / IN 4 2NC contact input Safety input IN 5 / IN 6 Key selector input IN 7 / IN 8 2NC contact input Interlock Overall reset (auto / manual) OUT1 / OUT2 OFF delay N/A Control output Overall reset (auto / manual) Interlock OUT3 / OUT4 0 sec. (factory defaults, Max. 60 sec.) OFF delay AUX1 Negative logic of OUT1 / OUT2 AUX2 Negative logic of OUT3 / OUT4 Auxiliary output AUX3 Reset trigger AUX4 Lockout

Time chart (When auto-reset)

* 2 The initial OFF delay is set to 0 seconds.

ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered.



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FIBER SENSORS

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LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRI SENSOR

AREA SENSORS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

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LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE

VISION SYSTEMS UV CURING SYSTEMS

SF-C10

FIBER SENSORS

responsibility.

use only.

device.

Environment

with this timing.

content.

in temperature.

PRECAUTIONS FOR PROPER USE

For the safety of the overall system and the

each region or country in which this device is

installed, take actions on the customer's own

conformity to the standards applicable in

This device has been developed / produced for industrial

· Do not use a mobile phone or a radio phone near this

This device starts the performance after 2 seconds from

· Do not install this device in the following environments.

1) The device is exposed to direct sunlight.

such substances exist in the ambient air.

impact or to water drops.

the power ON. Have the control system started to function

2) Dew condensation may occur due to sudden changes

3) The ambient air contains corrosive or flammable gas.

4) There is a high level of dust, metallic dust, or salt

5) The device may be exposed to organic solvents such

6) The device may be directly exposed to vibration or

7) The device may be exposed to interference from

nearby high-voltage lines, high-voltage equipment,

power wires, motor equipment, an amateur radio station or other transmitter, or a device with large

switching surges (the device must be placed at a

distance of 100 mm 3.937 in or greater from any

as benzene, thinner, or alcohol and/or strong alkaline

substances such as ammonia or caustic soda, or any

Wiring



Take countermeasure against the system to be applied for this device so as not to carry out the dangerous performance caused by the earth failure.

Failure to do so could cause invalid for the system stop, resulting in death or serious injury.

- Do not work on (connect or remove etc.) the device while the power is ON. Failure to follow this precaution could result in an electric shock.
- All electrical wiring should conform to the regional electrical regulations and laws. The wiring should be done by engineer(s) having the special electrical knowledge.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Do not control the device only at one control output.

Machine designer, installer, employer and operator

 The machine designer, installer, employer and operator are solely responsible to ensure that all applicable legal requirements relating to the installation and the use in any application are satisfied and all instructions for installation and maintenance contained in the instruction manual are followed.

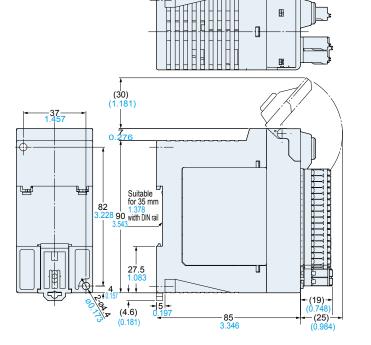


 Whether this device functions as intended to and systems including this device comply with safety regulations depends on the appropriateness of the application, installation, maintenance and operation. The machine designer, installer, employer and operator are solely responsible for these items.

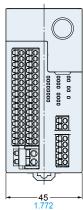
The CAD data can be downloaded from our website.







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interference sources).

DIMENSIONS (Unit: mm in)

MEMO

